



Vydyne® R535H BK02

Ascend Performance Materials Operations LLC - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Vydyne R535H BK02 is general-purpose, heat-stabilized, 35% glass-fiber reinforced PA66 resin. It is specifically designed to maximize the retention of physical properties when exposed to anti-freeze solutions at elevated temperatures. This product is also lubricated for improved flow and offers superior surface appearance.

Glass-reinforced Vydyne resins provide higher heat distortion temperature, resistance to creep and better dimensional stability when compared with unreinforced PA66. These products have good chemical resistance to a broad range of chemicals including gasoline, hydraulic fluids and most solvents.

Vydyne R535H BK02 is heat-stabilized to minimize oxidative degradation of the polymer when exposed to elevated temperatures in service. This product provides improved retention of physical properties under exposure to long-term heat. Also, Vydyne R535H BK02 has excellent knit-line strength and fatigue resistance, which is essential for cycle testing with anti-freeze solutions.

Typical Applications/End Uses:

Vydyne R535H BK02 has been used successfully in a wide range of injection-molding engineering applications, including automotive clips, radiator end-tanks, parts of the air-conditioning and fuel distribution systems; electrical connectors, housings and bobbins; and industrial applications such as gears, bearing shells, covers and housings.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 35% Filler by Weight		
Additive	• Heat Stabilizer	• Lubricant	
Features	• Antifreeze Resistant • Chemical Resistant • Fatigue Resistant	• Gasoline Resistant • Heat Stabilized • High Flow	• Lubricated • Solvent Resistant
Uses	• Automotive Under the Hood		
Agency Ratings	• ASTM D4066 PA012G35	• ASTM D6779 PA012G35	
Automotive Specifications	• DELPHI SD-2-373 • FORD WSK-M4D673-A • GM GMW16270P-PA66-GF35 • GM GMW3038P-PA66-GF35H	• GM GMW3038P-PA66-GF35J • GM QK 003014 H • PSA Peugeot-Citroën FTM64-0046 • RENAULT AS22	• RENAULT AS23 • VALEO PDT NVB 15006-3
UL File Number	• E70062		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.41	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 0.0787 in	0.90	--	%	
Flow : 0.0787 in	0.40	--	%	
Water Absorption (24 hr, 73°F)	0.80	--	%	ISO 62
Water Absorption				ISO 62
Equilibrium, 73°F, 50% RH	1.6	--	%	

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Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (73°F)	1.68E+6	1.23E+6	psi	ISO 527-2
Tensile Stress (Break, 73°F)	30500	21800	psi	ISO 527-2
Tensile Strain (Break, 73°F)	3.0	5.0	%	ISO 527-2
Flexural Modulus (73°F)	1.52E+6	1.02E+6	psi	ISO 178
Flexural Stress (73°F)	43500	29700	psi	ISO 178
Poisson's Ratio	0.40	--		ISO 527
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	5.2	5.7	ft·lb/in ²	
73°F	5.7	6.7	ft·lb/in ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F	33	40	ft·lb/in ²	
73°F	38	43	ft·lb/in ²	
Notched Izod Impact Strength				ISO 180
-22°F	5.2	5.7	ft·lb/in ²	
73°F	5.7	6.7	ft·lb/in ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				ISO 75-2/B
66 psi, Unannealed	500	--	°F	
Heat Deflection Temperature				ISO 75-2/A
264 psi, Unannealed	482	--	°F	
Melting Temperature	500	--	°F	ISO 11357-3
CLTE - Flow (73 to 131°F)	1.1E-5	--	in/in/°F	ISO 11359-2
CLTE - Transverse (73 to 131°F)	5.8E-5	--	in/in/°F	ISO 11359-2
RTI Elec				UL 746
0.030 in	284	--	°F	
0.06 in	284	--	°F	
0.12 in	284	--	°F	
RTI Imp				UL 746
0.030 in	257	--	°F	
0.06 in	257	--	°F	
0.12 in	257	--	°F	
RTI Str				UL 746
0.030 in	284	--	°F	
0.06 in	284	--	°F	
0.12 in	284	--	°F	
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity (0.0295 in)	1.0E+13	--	ohms·cm	IEC 60093
Dielectric Strength (0.0394 in)	510	--	V/mil	IEC 60243
Arc Resistance (0.118 in)	PLC 6	--		ASTM D495
Comparative Tracking Index				IEC 60112
0.118 in	250 to 399	--	V	
High Amp Arc Ignition (HAI)				UL 746
0.030 in	PLC 0	--		
0.06 in	PLC 0	--		
0.12 in	PLC 0	--		
High Voltage Arc Tracking Rate (HVTR)	PLC 1	--		UL 746

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Electrical	Dry	Conditioned	Unit	Test Method
Hot-wire Ignition (HWI)				UL 746
0.030 in	PLC 4	--		
0.06 in	PLC 3	--		
0.12 in	PLC 4	--		
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				ISO 3795
0.0787 in, Self-Extinguishing	0.0	--	in/min	
Flame Rating				UL 94
0.030 in	HB	--		
0.06 in	HB	--		
0.12 in	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.030 in	1290	--	°F	
0.06 in	1290	--	°F	
0.12 in	1610	--	°F	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.030 in	1340	--	°F	
0.06 in	1340	--	°F	
0.12 in	1380	--	°F	

Processing Information

Injection	Dry	Unit
Drying Temperature	176	°F
Drying Time	4.0	hr
Suggested Max Regrind	25	%
Rear Temperature	536 to 590	°F
Middle Temperature	536 to 590	°F
Front Temperature	536 to 590	°F
Nozzle Temperature	536 to 590	°F
Processing (Melt) Temp	545 to 581	°F
Mold Temperature	149 to 203	°F

Notes

¹ Typical properties: these are not to be construed as specifications.